

Graphite Electrodes





Created in 2009, Trasteel Group has become one of the leading players in the steel industry

Trasteel Group was founded in 2009 as the result of the vision of a group of entrepreneurs and professionals with 40 years of international experience in the steel industry.

Today, Trasteel is a trading and industrial Group active in the steel, energy and metallurgical sectors. Headquartered in Lugano, it has over 900 employees operating in four trading desks and various industrial plants in Europe, Middle East and Asia-Pacific.

Leveraging on the combined experience, the mission of the Group is to provide better, deeper and more flexible services to the whole supply chain.

Since the high quality of the supplied materials is not enough to meet the evermore sophisticated needs of the market, Trasteel Group keeps expanding its horizons by maintaining high dynamism and diversification.

Sustainability and innovation are priorities and key aspects for the Group to focus on. Long-term targets are not an easy challenge to face, but Trasteel is committed to broaden its ESG policies.

+150

products supplied

+1.000

specialists worldwide
and growing



DISCOVER MORE
ABOUT OUR ESG VISION

Trasteel network



+50

markets covered

+4.000

customers



DISCOVER MORE ABOUT
THE STEEL MARKET

● Headquarters

Switzerland, Luxembourg

● Trading Offices

Lugano, Dusseldorf, Dubai, Shanghai, Bayuquan, Buenos Aires, Istanbul, Goma, Singapore, New York, France, Spain, Finland

● Industrial Premises

San Giorgio di Nogaro, Massa, Racconigi, Sesto Al Reghena, Cavallerleone, Lombardore (Italy), Nova Pazova (Serbia), Bayuquan (China), Izmir (Turkey)

● Markets Covered

EU, United Kingdom, Turkey, Israel, Serbia, Ukraine, Kazakhstan, Uzbekistan, Azerbaijan, U.A.E., Saudi Arabia, Oman, Brazil, Chile, Colombia, Argentina, Perù, Bolivia, Mexico, USA, Canada, Japan, South Korea, China, Malaysia, Indonesia, Philippines, Vietnam, Thailand, Taiwan, Australia, South Africa, Congo (DRC), Egypt, India, Algeria, Morocco, Tunisia, Pakistan, Norway

Graphite Electrodes and connecting pin

Optimized for maximum performance and minimal consumption and offered at competitive prices, Trasteel graphite electrodes have the proven ability to maximize steel production capacity while reducing power and production costs.

Trasteel products are designed to increase productivity and to maximize customer value: they are available with diameters from 100-700 mm (4-28 inches), in lengths from 1,500-2,700 mm (60-108 inches), and in various quality grades.

The consistent and high performance of Trasteel products is the result of stable materials:

- Electrical Conductivity
- Heat Resistance
- Resistance to Thermal Shock

The use of advanced measuring instruments ensures compliance with product tolerances in accordance with international standards. Trasteel plant also manufactures special size graphite electrodes, according to customer's specific needs.



Supply chain management guarantees a quick and efficient service. Trasteel maintains surplus inventory in order to grant a consistent flow of materials, in a variety of sizes and qualities. Trasteel stocks graphite electrodes in different locations, thanks to its worldwide network, in order to ensure quick deliveries and constant supplies at all times.

Trasteel has designed and developed special packing solutions for each type of transportation and destination, in order to deliver always its products in perfect conditions.

The production

Trasteel has a partnership with an ISO9001:2008 certified Chinese Graphite Electrodes producer. The plant facilities use modern technology and equipment, with lengthwise graphitization furnaces. Trasteel Graphite Electrodes have been continuously improved, and are produced with top quality needle coke and pitch. All products are subjected to rigorous testing and control procedures, in order to guarantee a high and consistent quality to the end users.

Trasteel technical staff follows step by step the manufacturing of our graphite electrodes.

The Group has a production line dedicated to its materials, on which it has complete quality control: from raw materials choice, to the baking and the graphitization process, ending with the machining of the final products.

A global sales and service network, with offices located in every continent, enables Trasteel to provide a high level service in the industry, both for timely supplies and technical support. The main goals are to increase melt shops' performances and to reduce transformation costs.

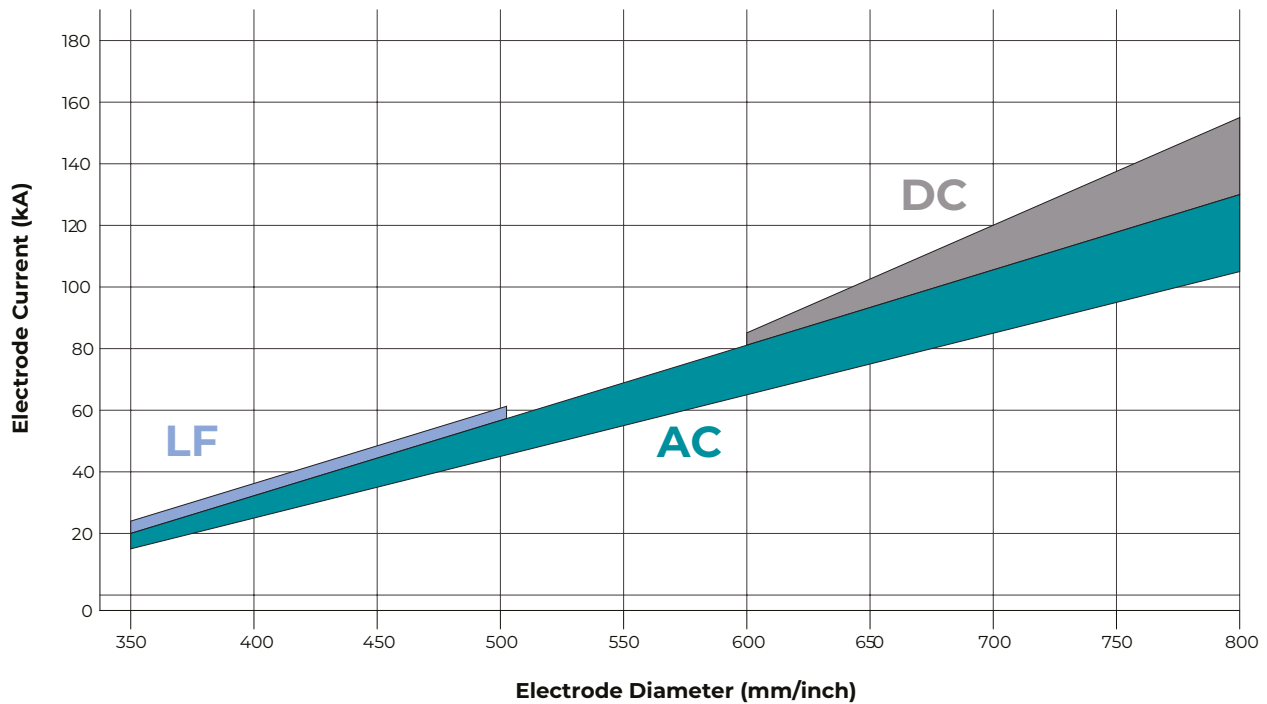
Specifications

ELECTRODES					NIPPLES			
NOMINAL DIAMETER		MINIMAL DIAMETER	MAXIMUM DIAMETER	AVAILABLE LENGTHS	IEC DESIGNATION		DIAMETER X LENGTH	THREADS PER 25.4 mm
(in)		(mm)					(mm)	
4	100	98	103	1000 1500		69T4N	69.85 x 101.60	4
8	200	200	205	1500 1800		69T4N	69.85 x 101.60	4
10	250	251	256	1500 1800		155T3N 152T4N	155.57 x 220.00 152.40 x 190.50	3 4
12	300	303	307	1500 1800	155T3N 177T4N	177T3N 177T4L	155.57 x 220.00 177.16 x 270.90 177.80 x 215.90 177.80 x 254.00	3 3 4 4
14	350	352	357	1500 1800 2100	177T3N 215T3N	203T4N 203T4L	177.16 x 270.90 215.90 x 304.80 203.20 x 254.00 203.20 x 304.80	3 3 4 4
16	400	403	409	1500 1800 2100	215T3N 241T3L	241T3N 222T4N 222T4L	215.90 x 304.80 241.30 x 338.70 241.30 x 355.60 222.25 x 304.80 222.25 x 355.60	3 3 3 4 4
18	450	454	460	1500 1800 2100 2400	241T3N 273T3L	241T3L 241T4L 269T4L	241.30 x 338.70 241.30 x 355.60 273.05 x 457.20 241.30 x 355.60 269.88 x 457.20	3 3 3 4 4
20	500	505	511	1800 2100 2400	273T3N 269T4N	273T3L 269T4N	273.05 x 355.60 273.05 x 457.20 269.88 x 355.60 269.88 x 457.20	3 3 4 4
22	550	556	562	2100 2400 2700	298T3N	298T4N 298T4L	298.45 x 372.50 298.45 x 355.60 298.45 x 457.20	3 4 4
24	600	607	613	2100 2400 2700	317T4N	317T4L	317.50 x 355.60 317.50 x 457.20	4 4
26	650	657	663	2700	355T4N	355T4L	355.60 x 457.20 355.60 x 558.80	4 4
28	700	708	714	2700	374T4N	374T4L	374.65 x 457.20 374.65 x 558.80	4 4

Typical properties

GRAPHITE ELECTRODES						
GRADE	Apparent Density (g/cm ³)	Specific Electrical Resistance (μΩm)	Flexural Strength (Mpa)	Elastic Modulus (GPa)	Coefficient of Thermal Expansion (μm/K - m)	Ash Content %
HP	1.64 ÷ 1.68	5.40 ÷ 5.60	9.0 ÷ 12.0	8.5 ÷ 11.5	1.2 ÷ 1.6	0.2
SHP	1.68 ÷ 1.72	4.90 ÷ 5.20	9.0 ÷ 12.0	8.5 ÷ 12.0	1.1 ÷ 1.4	0.2
UHP	1.70 ÷ 1.74	4.80 ÷ 4.50	9.0 ÷ 12.0	8.5 ÷ 13.5	0.8 ÷ 1.2	0.2

NIPPLES						
GRADE	Apparent Density (g/cm ³)	Specific Electrical Resistance (μΩm)	Flexural Strength (Mpa)	Elastic Modulus (GPa)	Coefficient of Thermal Expansion (μm/K - m)	Ash Content %
HP	1.68 ÷ 1.72	3.40 ÷ 3.70	19.0 ÷ 23.0	11.5 ÷ 17.0	1.0 ÷ 1.4	0.2
SHP	1.80 ÷ 1.84	3.20 ÷ 3.50	20.5 ÷ 24.5	12.5 ÷ 18.5	0.9 ÷ 1.2	0.2
UHP	1.82 ÷ 1.86	3.00 ÷ 3.30	20.5 ÷ 24.5	12.5 ÷ 18.5	0.8 ÷ 1.2	0.2



Technical assistance and optimization of electrodes applications

Trasteel prouids itself on the quality of its engineering staff, which is capable of optimizing the performance of its materials even in extreme furnaces' working conditions. Besides, it can offer a wide range of services, teaming up with customer's technical staff and reducing the trans-formation costs of the mill. Trasteel technical team provides complete assistance and consulting in order to maximize the results of its products. Its services go beyond a simple product-related service, as listed below:

- Detailed practical and theoretical studies related to the electric arc furnaces and their operations
- Monitoring and optimization of operational, mechanical and electrical variables which affect the performances of the electric arc furnaces
- Calculation of productivity increase
- Furnace start-up assistance
- Furnace Regulation
- Hydraulics
- Evaluation of power supply system
- Evaluation of transformer performance
- Evaluation of load current and current balance between phases
- Optimization of melting efficiency
- Optimization of graphite electrodes consumption
- Customized Reporting
- Interaction with customer's data – PLC
- Inspection of accessories



Electrodes regulation system

Trasteel offers a digital electrode regulation systems to better optimize the material usage.

The Digital Electrode regulation system uses state-of-the-art microprocessor technology and VME bus to achieve a real-time regulation loop. The TDRH system is typically used on furnaces that operate by hydraulic movement of the electrode arms. The Trasteel system is a digital regulator that utilizes the latest automation technology and is typically installed on furnaces that operate by electro-mechanical drives (winch system) of the electrode arms.

Electrode regulation benefits include:

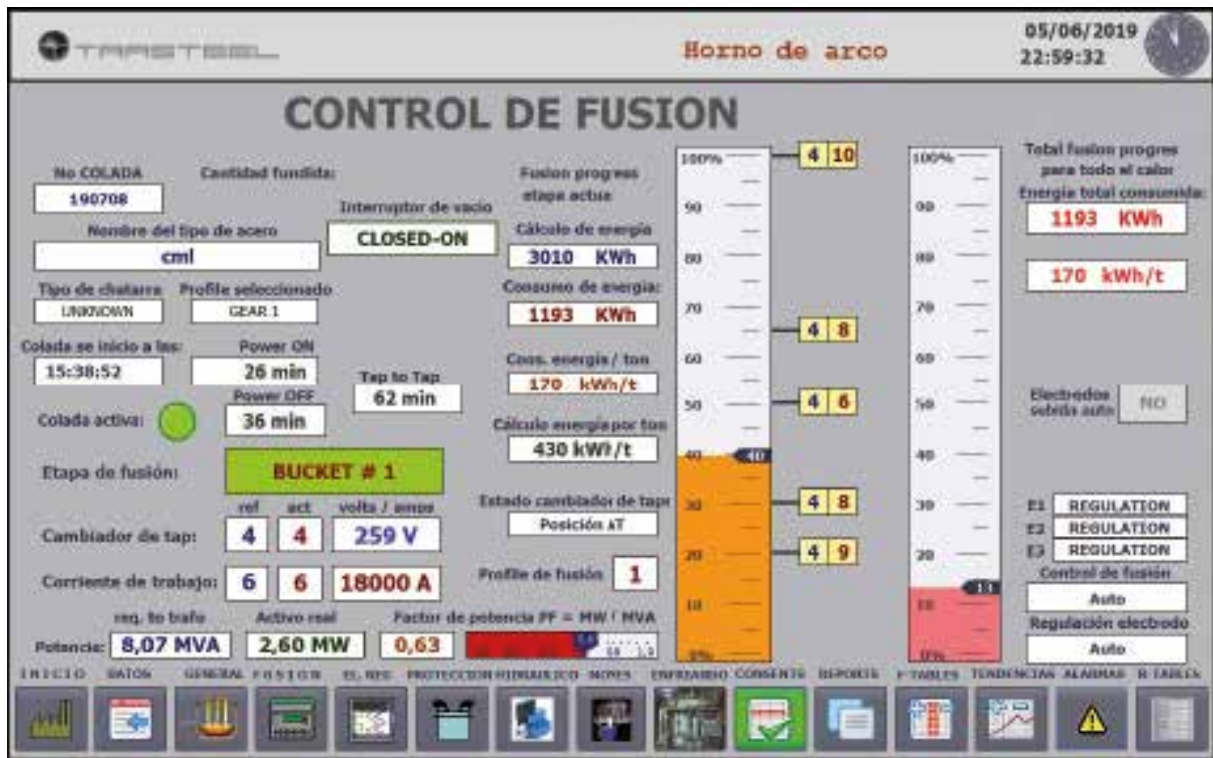
- Reduced electrode consumption
- Reduction of electrode breakage
- Increase in average power during heats
- Lower energy consumption
- Increase production output
- Reduction of furnace operating costs
- Reduction of maintenance expenditures
- Decrease downtime

Customized reporting

Each melt shop wants to monitor parameters specific to its process. Trasteel team members carry out on-site measurements and deliver reports and analysis in return. The reports are customized – in easily understandable formats – to meet each customer's individual requirements. Alarm and warning limits can be indicated and visually flagged in these reports.

Instruments

- Chauvin Arnoux CA8253 advanced network analyzer also used to Italian Power Suppliers, IEC 61000-4-30 class A, IEC 61000-3-6, IEC 61000-4-7
- Circuitor AR5 network analyzer
- Advanced arc stability monitor





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